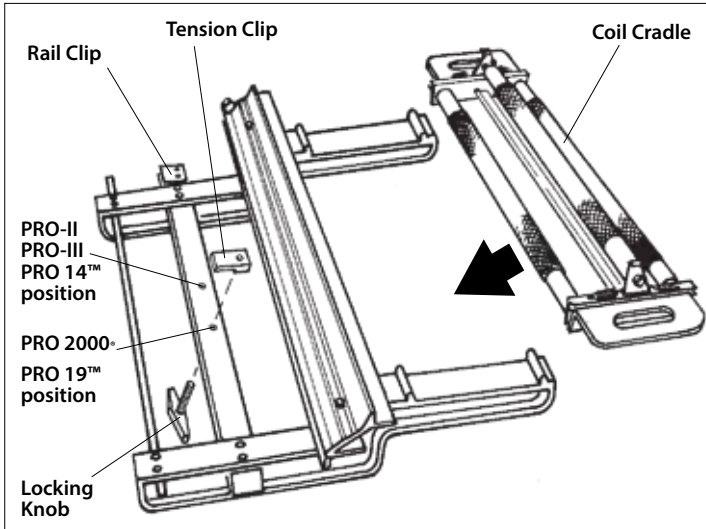


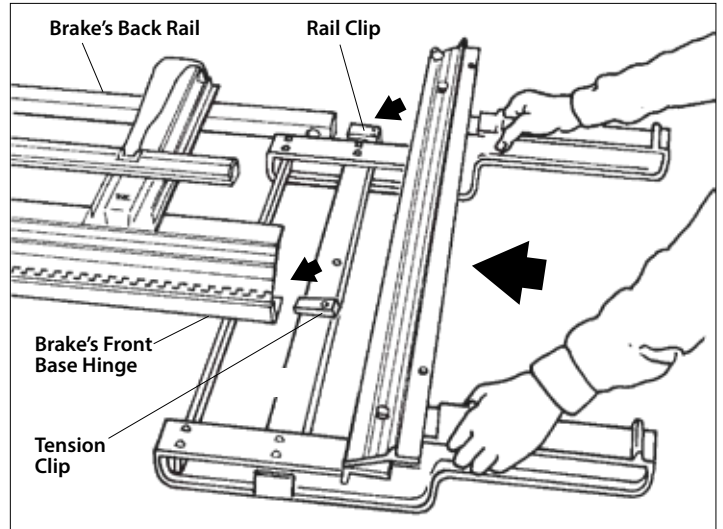
# Side-Winder®

## OPERATIONS MANUAL



### STEP 1

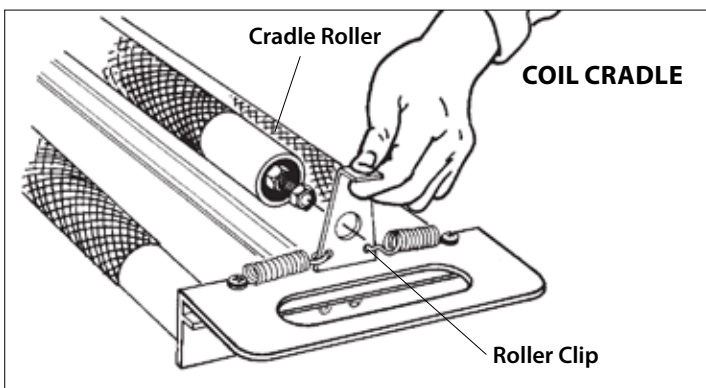
Set up is fast and easy. First, install Tension Clip with Locking Knob onto middle support rail in correct hole position for your brake. Do not tighten. See illustration above.



### STEP 2

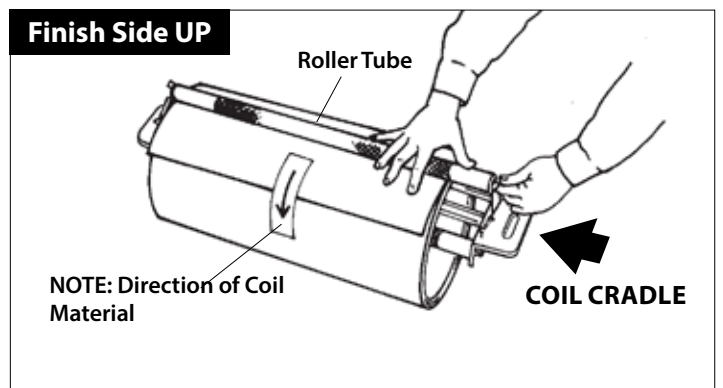
Attach Side-Winder to the brake by inserting Back Rail Clip into the brake's Back (Box) Rail and Tension Clip onto your brake's Front Base Hinge. Tighten Locking Knob.

## LOADING THE COIL CRADLE



### STEP 3

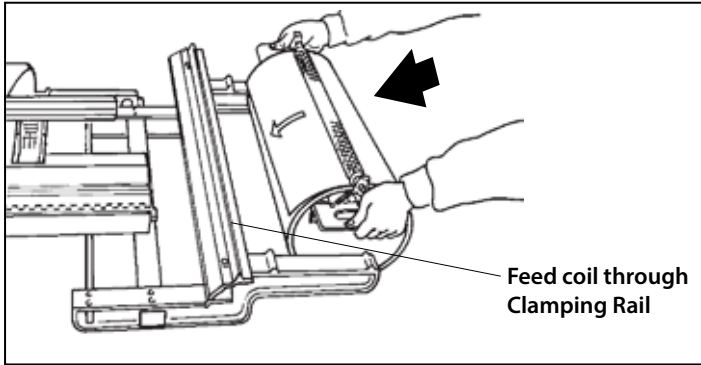
Remove Cradle Roller from Coil Cradle by grasping and unhooking Roller Clips at each end. To load coil finish side **UP** see steps **4a & 4b**. To load coil finish side **DOWN** see steps **5a, 5b & 5c**.



### STEP 4a

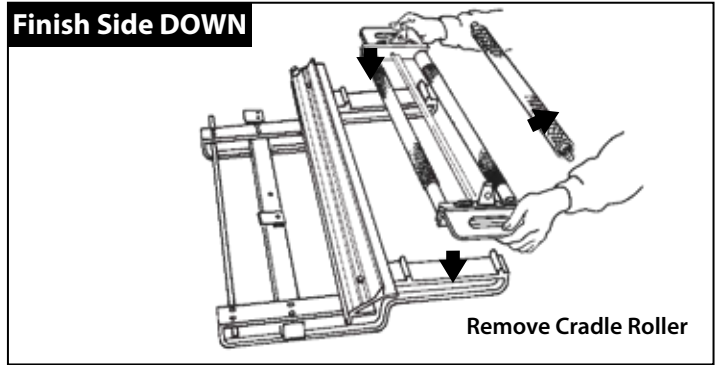
To load coil finish side **UP**, insert Coil Cradle into center of coil then attach Cradle Roller to Coil Cradle over **TOP** of coil.

# Coil Holder System™



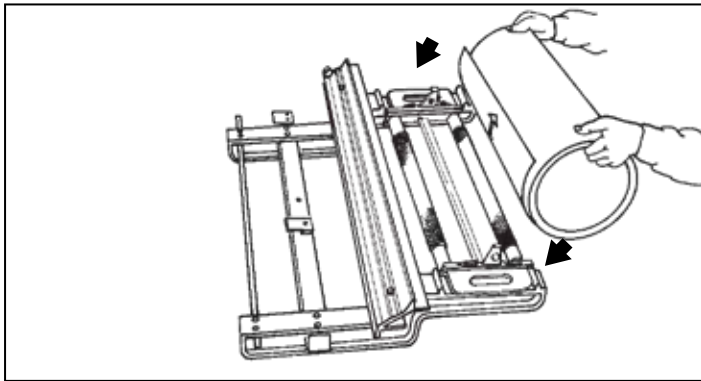
## STEP 4b

Place entire assembly on Side-Winder.



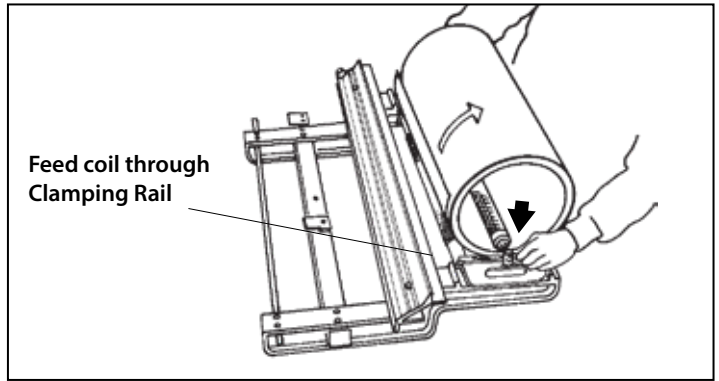
## STEP 5a

To load coil finish side DOWN, place Coil Cradle onto Side-Winder after removing Cradle Roller.



## STEP 5b

Place coil on top of Coil Cradle (Note direction of coil material).



## STEP 5c

Insert Cradle Roller through center of coil and attach to Roller Clips at each end of Cradle.

## ATTACH THE SIDE-WINDER TO A BRAKE



## STEP 1

Draw coil through Side-Winder and into open jaws of your PRO Series Brake.



## STEP 2

Dispense coil to your desired length along the length of your brake.

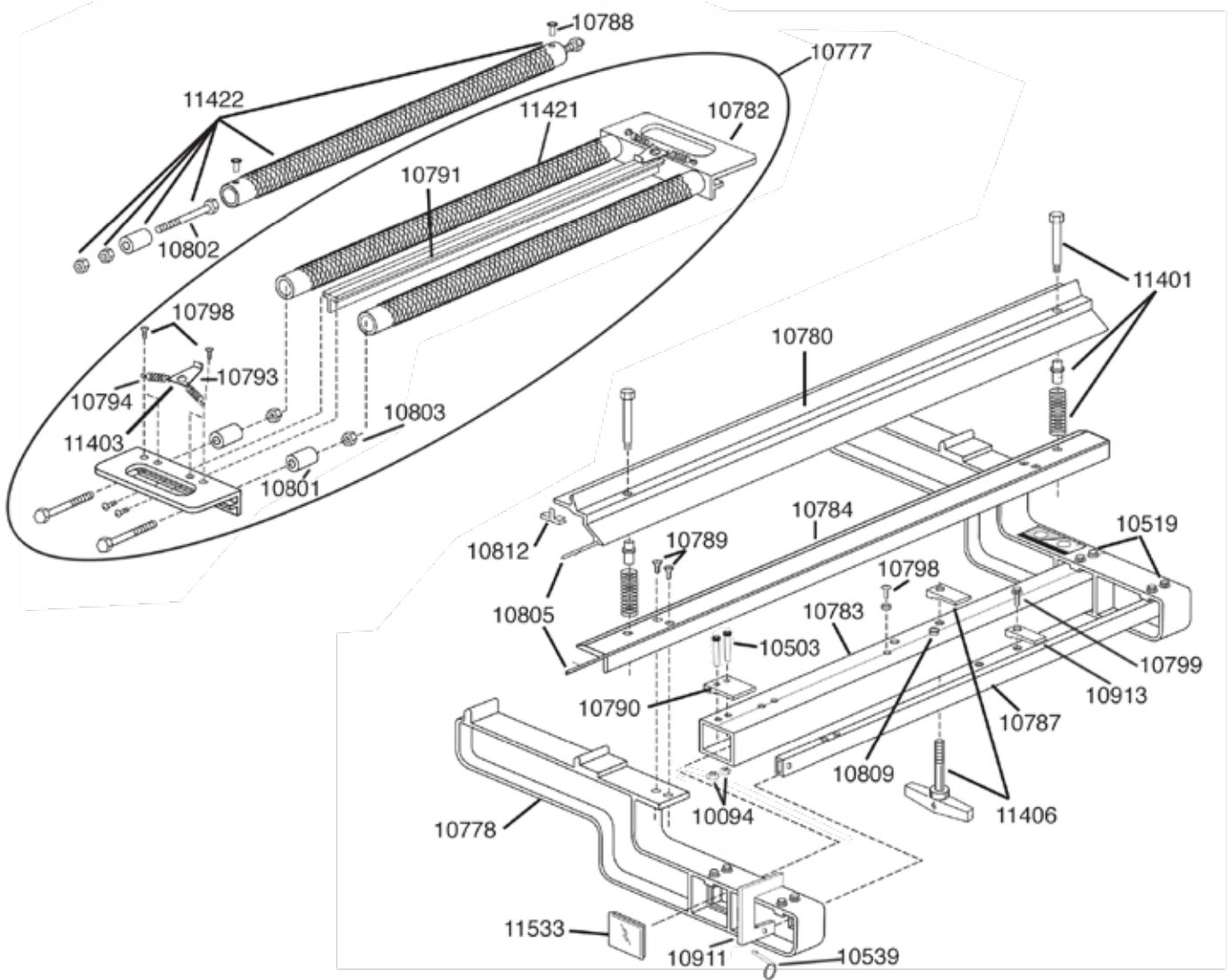


## STEP 3

Leave the brake open, cut-off coil to length with PRO™ Cut-Off and you're ready to bend!

**Just roll out, cut off and in seconds you're ready for bending!**

# Parts Diagram



ITEM#	DESCRIPTION
10094	1/4-20 Hex Flange Nut
10503	1/4 x 2-1/2" Socket Cap Screw
10519	1/4 x 3/4" Hex Wash Head Screw
10539	1/4 x 1-1/4" Faspin
10777	Coil Carriage*
10778	Sidewinder Arm
10780	Clamping Rail
10783	Middle Support
10784	Clamp Support
10787	Front Support
10788	1/8" Pop Rivet
10789	#10 x 5/8" Phillips Fl Hd
10790	Rail Clip
10799	1/4 x 1" Hex Wash Head Screw
10801	Roller Tube Insert
10803	Nut
10805	Top Clamp/Support Vinyl

ITEM#	DESCRIPTION
10809	Nylon Spacer
10812	Cut-Off Stop
10911	C-Clip
10913	Retainer Clip
11401	Bolt Kit -(2) 5/16-18 x 13/4" Shoulder Bolt (10785) -(2) Clamping Rail Bushing (10810) -(2) Anvil Spring (10779)
10403	Carriage Roller and Spring Kit -(2) Roller/Pivot Spring (10794) -(2) Clip (10793)
10403	Sidewinder Knob and Clip Kit -(1) Tension Clip (10792) -(1) 5/16-18 x 2" Tee Handle Knob (10795)
11533	Back Rail Clip
12044	Sidewinder Parts Bag -1/4-20 x -1" Hex Slotted Wshr Hd Screw (10058) -1/4" x 1-1/4" Faspin (10539) -Tension Clip (10792) -5/16-18 x 2" Tee Handle Knob (10795) -C-Clip (10911) -Retainer Clip (10913)

ITEM#	DESCRIPTION
<b>COIL CARRIAGE</b>	
10782	Cradle Handle
10791	Cradle Rail
10798	10-24 x 3/4" Phillips Pan Hd Screw
11421	Replacement Roller Cover Kit (3) Roller Covers (10796)
11422	Roller Assembly Kit -(1) Cradle Roller (10786) -(1) Roller Cover (10792) -(2) Roller Tube Insert (10801) -(2) 5/16-18 x 2-1/4" Hex Bolt (10802) -(4) 5/16-18 Nylok Hex Nut (10803)

# Retainer Clip & C-Clip Installation

## Kit Contains:

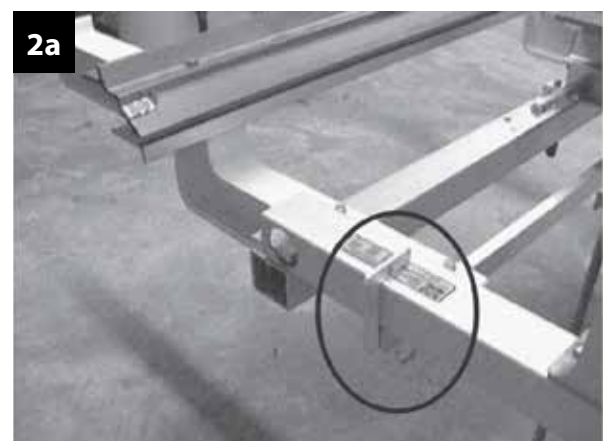
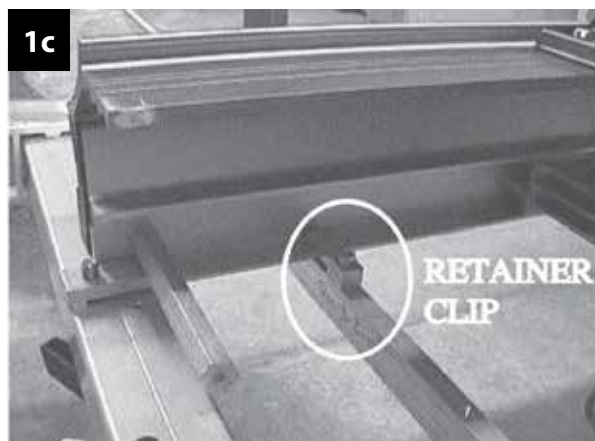
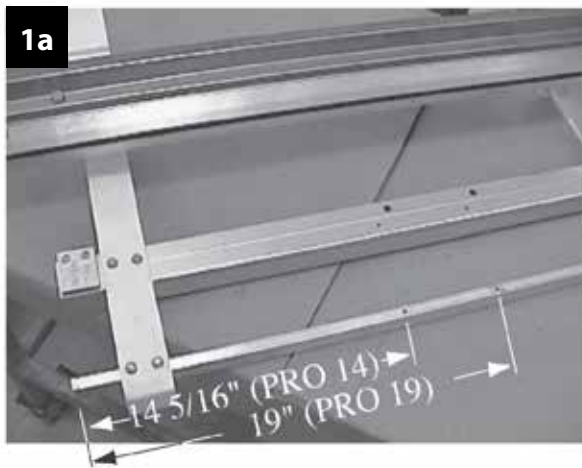
- 1 pc. 10911 - C-Clip
- 1 pc. 10539 - 1/4 x 1 1/4" Lg. Faspin
- 1 pc. 10913 - Retainer Clip
- 1 pc. 10799 - 1/4-20 x 1.0" Hex Washer Head Screw

## Tools Needed:

- 3/8" Wrench

Remove the Sidewinder from the box. Attach the Retainer Clip to the front support with the 1/4-20 x 1.0" hex washer head screw. Use proper hole as described in figure 1a. The hole will be 14-5/16" from the end if used on a PRO-14 series brake and 19.0" from the end if used on a PRO-19 series brake. The retainer clip must run parallel with the front support and point to the left. See figures 1a, 1b, and 1c below.

Install the Sidewinder back on the brake. Insert the C-clip in the front support and fix in place with the 1/4 x 1 1/4" lg. faspin. See Figure 2a at right.



Tapco-Europe-Tools.com | +44 (0)1482 880478

**Westlake**

© 2026 Westlake

TT88150 1/26