

PRO Cut-off and MAX Cut-off Tune-up Kit

Note: These items are calibrated and may need to be adjusted by adding or removing shims. Normally rebuilding Tapco Cut-Offs with the existing shims will work correctly, if not various shims are included.

Scan QR Code for a video
with a calibrating and
assembly tutorial



Step 1: Remove track bearing bolts and track bearing, replace with new ones.

Step 2: Remove 1st knife bolt and pick up knife set all spacers aside but separately

Step 3: Clean spacers with rubbing or denatured alcohol.

Step 4: Assemble new knife with old spacers.

Step 5: Remove 2nd knife bolt and repeat steps 3 and 4.

Pro Cutoff: After Cut-off is reassembled, the knives should be slightly touching, you should be able to spin the bottom knife and the top knife should also spin. You should also be able to hold the top knife down keeping it from spinning and still spin the bottom knife. If these two conditions are met, it is calibrated correctly. If this isn't the case, you will need to disassemble and find a shim combination that works to achieve this. These need to be calibrated to a tight tolerance; one combination may not work for all.

Max Cutoff: Since the max is adjustable there should be no need to calibrate, simply adjust the knives to desired distance.

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